Elastron® G G100.A40.B

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A soft, black SEBS based thermoplastic elastomer (TPE) compound that offers good physical properties and chemical resistance. Bondable to: PP, EVA, PE

General Information					
Features	Block Copolymer				
	Bondability				
	Good Chemical Resistance				
	Soft				
RoHS Compliance	RoHS Compliant				
Appearance	Black				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.16	g/cm³	ASTM D792		
Molding Shrinkage			ASTM D955		
Flow	1.7	%			
Across Flow	1.2	%			
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A)	40		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress			ASTM D412		
100% Strain	1.00	MPa			
300% Strain	1.60	MPa			
Tensile Strength (Break)	3.00	MPa	ASTM D412		
Tensile Elongation (Break)	800	%	ASTM D412		
Tear Strength	21.0	kN/m	ASTM D624		
Compression Set			ASTM D395		
23°C, 22 hr	19	%			
70°C, 22 hr	43	%			
100°C, 22 hr	66	%			
Flammability	Nominal Value		Test Method		
Flame Rating	НВ		UL 94		
Additional Information	Nominal Value		Test Method		
Ozone Resistance - Stressed	No Cracks		ASTM D518		
Injection	Nominal Value	Unit			

Suggested Max Regrind	20	%	
Rear Temperature	145 to 175	°C	
Middle Temperature	155 to 185	°C	
Front Temperature	160 to 190	°C	
Nozzle Temperature	175 to 205	°C	
Mold Temperature	25.0 to 50.0	°C	

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