

# VENYL UG317 - 2372

Polyamide 66

AD majoris

## Message:

VENYL UG317 - 2372 is a 30% glass fibre reinforced polyamide 66 with improved impact resistance and UV stabilized intended for Injection moulding.

APPLICATIONS

VENYL UG317 - 2372 has been developed especially for very demanding applications in automotive industry and electrical parts.

Products requiring excellent combination between thermal and mechanical properties.

VENYL UG317 is available in both blue standard (VENYL UG317- 2372) and natural (VENYL UG317) but other colours can be provided on request.

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Additive		UV Stabilizer		
Features		Good UV Resistance		
		Recyclable Material		
Uses		Automotive Applications		
		Electrical Parts		
Appearance		Blue		
		Colors Available		
		Natural Color		
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.33	--	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage	0.50 to 0.80	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	1.6	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (L-Scale)	107	106		ASTM D785
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Stress (Break)	140	99.0	MPa	ISO 527-2
Tensile Strain (Break)	3.0	3.0	%	ISO 527-2
Flexural Modulus	6500	4400	MPa	ISO 178
Flexural Stress	208	175	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength	25	40	kJ/m <sup>2</sup>	ISO 179
Charpy Unnotched Impact Strength	80 kJ/m <sup>2</sup>	No Break		ISO 179

Notched Izod Impact	95	130	J/m	ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	250	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	240	--	°C	ISO 75-2/A
Melting Temperature (DSC)	256	--	°C	ISO 3146
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+13	1.0E+11	ohms	DIN 53482
Volume Resistivity	1.0E+14	1.0E+12	ohms·cm	DIN 53482
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	--		UL 94
Glow Wire Flammability Index (2.00 mm)	750	--	°C	IEC 60695-2-12
Oxygen Index	24	--	%	ISO 4589-2
Injection	Dry	Unit		
Rear Temperature	285 to 300		°C	
Middle Temperature	280 to 295		°C	
Front Temperature	275 to 290		°C	
Nozzle Temperature	265 to 280		°C	
Mold Temperature	90.0 to 120		°C	
Injection Pressure	85.0 to 110		MPa	
Injection Rate	Fast			
Holding Pressure	50.0 to 70.0		MPa	
Screw L/D Ratio	15.0:1.0 to 20.0:1.0			

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