Spartech Polycom SC7-70910R

Polycarbonate

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Message:

Spartech SC7-70910R is a medium viscosity, reprocessed, PC resin for injection molding that features a mold release package. It is heat stabilized and lubricated for good processing characteristics.

Polycarbonate resins span a wide range of physical properties that combine to make it one of the toughest, most versatile of all engineering thermoplastics. It is well known for its exceptional impact resistance, plus it has outstanding mechanical, electrical, and optical properties. A very versatile product for a wide variety of applications, Spartech SC7-70910R is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information					
Additive	heat stabilizer Lubricant				
	demoulding				
Recycled Content	Yes				
Features	Impact resistance, high				
	Workability, good				
	Good electrical performance				
	Thermal Stability				
	Thermal stability, good				
	Good toughness				
	Lubrication				
	Good demoulding performance				
	Medium viscosity				
Uses	Electrical/Electronic Applications				
	Industrial application				
	Application in Automobile Field				
	Sporting goods				
Appearance	Available colors				
	Natural color				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Melt Mass-Flow Rate (MFR)	20	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (23°C)	63.8	МРа	ASTM D638		
Flexural Modulus (23°C)	2070	MPa	ASTM D790		

Flexural Strength (23°C)	91.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	130	J/m	ASTM D256
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	266 - 277	°C	
Middle Temperature	271 - 282	°C	
Front Temperature	282 - 299	°C	
Nozzle Temperature	277 - 304	°C	
Processing (Melt) Temp	288 - 316	°C	
Mold Temperature	71.1 - 93.3	°C	

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Recommended distributors for this material

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