

# Sumikon® PM-9501

Phenolic  
Sumitomo Bakelite Co., Ltd.

Message:

Sumikon® PM-9501 is a phenolic (Phenolic) product. It can be processed by injection molding and is available in North America or Asia Pacific.  
Features include:  
flame retardant/rated flame  
high strength  
Heat resistance

General Information			
UL YellowCard	E41429-232746		
Features	High strength		
	Heat resistance, high		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.78	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage	0.30 - 0.50	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.050	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	120		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Flexural Stress	200	MPa	ISO 178
Compressive Stress	275 - 315	MPa	ISO 604
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.7	kJ/m <sup>2</sup>	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	210	°C	ISO 75-2/A
CLTE - Flow	2.5E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	15	kV/mm	IEC 60243-1
Comparative Tracking Index	175	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Additional Information			

Insulation Resistance, JIS K6911, as molded: 1E11 to 1E13 ohmInsulation Resistance, JIS K6911, after boiling: 1E10 to 1E12 ohmAppearance after heating, JIS K6911, @ 2 hrs: 200°CAll ISO values were tested in accordance with JIS specifications.

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

