

# Titalon® 2115AF

Polyamide 66

Titan Plastics Compounds Co., Ltd.

## Message:

Titalon®2115AF is a polyamide 66 (nylon 66) material, which contains a filler of 10% aramid fiber. This product is available in the Asia-Pacific region.

Titalon®The main features of 2115AF are:

flame retardant/rated flame

Wear-resistant

Lubrication

General Information			
Filler / Reinforcement	Aramid fiber, 10% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Good wear resistance		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage <sup>1</sup> (3.00 mm)	1.5 - 1.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	70.0	MPa	ISO 527-2
Tensile Strain (Break)	> 10	%	ISO 527-2
Flexural Modulus	2700	MPa	ISO 178
Flexural Stress	90.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	5.0	kJ/m <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	140	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	260 - 290	°C	
Mold Temperature	60.0 - 100	°C	
Injection instructions			
Injection Pressure: 30 to 70%Injection Velocity: 30 to 60%			
NOTE			
1.	50x70x3 mm		

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