

NEFTEKHIM PP 4270G

Polypropylene Copolymer
Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.
It incorporates increased long-term thermal stability, thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited.
Application: extrusion and blow molding.
Technical requirements: TU 2211-136-05766801-2006

General Information	
Features	Copolymer
	Good Thermal Stability
	Oxidation Resistant
Forms	Pellets
Processing Method	Blow Molding
	Extrusion

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	
Apparent Density	0.48 to 0.60	g/cm ³	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.5 to 2.0	g/10 min	ASTM D1238
Ash Content	0.025 to 0.050	%	
Thermal Creep Temperature ¹	70 to 80	°C	
Thermal-oxidative Deterioration (150°C)	15.0	day	

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	75 to 82		

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	26.0	MPa	ASTM D638
Tensile Elongation (Yield)	11	%	ASTM D638
Flexural Modulus	900	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	90	J/m	ASTM D256

Thermal	Nominal Value	Unit
Vicat Softening Temperature ²	130 to 138	°C

NOTE	
1.	at load 0.46 H/mm ²
2.	in liquid medium under force 10 H

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