

ETILINAS MD20YW

Medium Density Polyethylene
POLYETHYLENE MALAYSIA SDN BHD

Message:

ETILINAS MD20YW is designed specifically for the manufacture of pressure pipe and pipe fittings for use in gas distribution systems. ETILINAS MD20YW is based on a special non-cadmium yellow pigmented medium density copolymer with exceptionally high resistance to environmental stress cracking and meets the ISO classificationPE80 for pipe materials.

General Information			
Features	High ESCR (Stress Cracking Resistance) Copolymer		
Uses	Piping system Accessories		
Appearance	Yellow		
Forms	Particle		
Processing Method	Pipeline extrusion molding Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.938	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	0.85	g/10 min	ISO 1133
Environmental Stress-Cracking Resistance (F0)	1000	hr	ASTM D1693B
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	18.0	MPa	ISO 527-2/2
Tensile Strain (Break)	600	%	ISO 527-2/2
Flexural Modulus	700	MPa	ISO 178
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-70.0	°C	ASTM D746
Vicat Softening Temperature	116	°C	ISO 306/A
CLTE - Flow (20 to 60°C)	1.5E-4	cm/cm/°C	ASTM D696
Additional Information			
Density of Compound, ISO 1872/1, Annealed: 940 kg/m ³ Minimum Required Strength (MRS), ISO TR9080, 97.5% LCL: 8.0 MPaThermal Conductivity, BS 874, 23°C: 0.4 W/m/°CVolume Resistivity, BS 2782:230A: >1e13 ohm-cmOxidation Induction Time, ISO TR10837, 200°C: >40 minOxidation Induction Time, ISO TR10837, 210°C: >20 min			
Extrusion	Nominal Value	Unit	
Melt Temperature	200 - 225	°C	
Extrusion instructions			
Suggested Screen Pack: 40/80 Mesh			

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Recommended distributors for this material

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