# Pro-fax EP349U

### Polypropylene Impact Copolymer

#### LyondellBasell Industries

#### Message:

Pro-fax EP349U high flow polypropylene impact copolymer is available in pellet form. This resin is typically used in thin-wall injection molding applications and offers very good low temperature impact resistance.

For regulatory compliance information see Pro-fax EP349U Product Stewardship Bulletin (PSB)

| General Information   |                                   |                   |             |
|---|-----------------------------------|-------------------|-------------|
| Additive  | Antistatic                        |                   |             |
|   | Nucleating Agent                  |                   |             |
|   |                                   |                   |             |
| Features  | Antistatic                        |                   |             |
|   | High Flow                         |                   |             |
|   | High Impact Resistance            |                   |             |
|   | Impact Copolymer                  |                   |             |
|   | Low Temperature Impact Resistance |                   |             |
|   | Nucleated                         |                   |             |
|   |                                   |                   |             |
| Uses  | Household Goods                   |                   |             |
|   | Thin-walled Parts                 |                   |             |
|   |                                   |                   |             |
| Forms   | Pellets                           |                   |             |
| Processing Method   | Injection Molding                 |                   |             |
| Physical  | Nominal Value                     | Unit              | Test Method |
| Specific Gravity  | 0.900                             | g/cm <sup>3</sup> | ASTM D792B  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16                       |                                   |                   |             |
| kg)   | 80                                | g/10 min          | ASTM D1238  |
| Mechanical  | Nominal Value                     | Unit              | Test Method |
| Tensile Strength <sup>1</sup> (Yield)                       | 21.0                              | MPa               | ASTM D638   |
| Tensile Elongation <sup>2</sup> (Yield)                     | 5.0                               | %                 | ASTM D638   |
| Flexural Modulus - 1% Secant <sup>3</sup>                   | 1070                              | MPa               | ASTM D790A  |
| Impact  | Nominal Value                     | Unit              | Test Method |
| Notched Izod Impact (23°C)                                  | 120                               | J/m               | ASTM D256A  |
| Thermal   | Nominal Value                     | Unit              | Test Method |
| Deflection Temperature Under Load (0.45<br>MPa, Unannealed) | 100                               | °C                | ASTM D648   |
| NOTE  |                                   |                   |             |
| 1.  | 50 mm/min                         |                   |             |
| 2.  | 51 mm/min                         |                   |             |
| 3.  | 1.0 mm/min                        |                   |             |

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

