

Michilene F8250MI25

Polypropylene Copolymer

API Polymers, Inc.

Message:

Michilene F8250MI25 is a Polypropylene Copolymer (PP Copolymer) product filled with 25% mica. It is available in North America.

Characteristics include:

Copolymer

Impact Resistant

General Information			
Filler / Reinforcement	Mica,25% Filler by Weight		
Features	Copolymer		
	High Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.70	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	23.4	MPa	ASTM D638
Tensile Elongation (Break)	12	%	ASTM D638
Flexural Modulus - Tangent	1860	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	80	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	132	°C	
1.8 MPa, Unannealed	87.8	°C	
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	221	°C	
Middle Temperature	221	°C	
Front Temperature	224	°C	
Nozzle Temperature	227	°C	
Processing (Melt) Temp	227	°C	
Mold Temperature	37.8	°C	

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