

# Silastic® Q7-4565

Silicone  
Dow Corning Corporation

Message:

Enhanced Tear Resistant (ETR) High Consistency Rubber silicone elastomers for peroxide cure

APPLICATIONS

SILASTIC BioMedical Grade ETR Elastomers (Q7-4535, Q7-4550, Q7-4565) are uncatalyzed elastomer materials designed for compounding into elastomer for part fabrication and medical devices.

DESCRIPTION

SILASTIC BioMedical Grade ETR Elastomers (Q7-4535, Q7-4550, Q7-4565) are a series of one-part uncatalyzed silicone elastomer raw materials. The addition of a peroxide catalyst is necessary to accomplish vulcanization.

The resulting elastomers range in hardness from soft to firm (nominally 35 to 65, Shore A Durometer). These materials may be blended if desired to achieve intermediate hardnesses.

After appropriate compounding with a peroxide catalyst, cure and post-cure, the elastomers are heat stable up to 204°C (400°F), can be autoclaved, and exhibit high gas permeability compared with most thermoset elastomers and thermoplastics.

| General Information                                      |                                  |                   |             |
|--|----------------------------------|-------------------|-------------|
| Features   | High Gas Permeability            |                   |             |
|  | High pressure heating resistance |                   |             |
| Uses   | Composite                        |                   |             |
|  | Medical/nursing supplies         |                   |             |
| Agency Ratings   | EP Unspecified Rating            |                   |             |
|  | ISO 10993-Part I                 |                   |             |
|  | USP Class VI                     |                   |             |
| Processing Method  | Composite                        |                   |             |
| Physical   | Nominal Value                    | Unit              | Test Method |
| Specific Gravity   | 1.20                             | g/cm <sup>3</sup> | ASTM D792   |
| Hardness   | Nominal Value                    | Unit              | Test Method |
| Durometer Hardness (Shore A)                             | 63                               |                   | ASTM D2240  |
| Elastomers   | Nominal Value                    | Unit              | Test Method |
| Tensile Stress (200% Strain)                             | 2.80                             | MPa               | ASTM D412   |
| Tensile Strength   | 7.90                             | MPa               | ASTM D412   |
| Tensile Elongation (Break)                               | 660                              | %                 | ASTM D412   |
| Tear Strength <sup>1</sup>                               | 47.0                             | kN/m              | ASTM D624   |
| Additional Information                                   |                                  |                   |             |
| Values are for samples crosslinked with Perkadox PD-505. |                                  |                   |             |
| NOTE   |                                  |                   |             |
| 1.   | B mould                          |                   |             |

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