## **TYNEA 3530**

Acetal (POM) Homopolymer Tyne Plastics LLC.

## Message:

Data was measured on natural colored test specimens.

| General Information                |                    |       |             |
|------------------------------------|--------------------|-------|-------------|
| Additive                           | UV Stabilizer      |       |             |
| Features                           | Good UV Resistance |       |             |
| Forms                              | Pellets            |       |             |
| Physical                           | Nominal Value      | Unit  | Test Method |
| Specific Gravity                   | 1.42               | g/cm³ | ASTM D792   |
| Molding Shrinkage - Flow (3.18 mm) | 1.7 to 2.3         | %     | ASTM D955   |
| Water Absorption (24 hr)           | 0.16               | %     | ASTM D570   |
| Hardness                           | Nominal Value      | Unit  | Test Method |
| Rockwell Hardness (R-Scale)        | 120                |       | ASTM D785   |
| Mechanical                         | Nominal Value      | Unit  | Test Method |
| Tensile Strength                   | 68.9               | MPa   | ASTM D638   |
| Tensile Elongation (Break)         | 45                 | %     | ASTM D638   |
| Flexural Modulus                   | 3030               | MPa   | ASTM D790   |
| Flexural Strength                  | 100                | MPa   | ASTM D790   |
| Impact                             | Nominal Value      | Unit  | Test Method |
| Notched Izod Impact (6.35 mm)      | 69                 | J/m   | ASTM D256   |
| Thermal                            | Nominal Value      | Unit  | Test Method |
| Deflection Temperature Under Load  |                    |       | ASTM D648   |
| 0.45 MPa, Unannealed               | 171                | °C    |             |
| 1.8 MPa, Unannealed                | 121                | °C    |             |

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