# Electrafil® J-1200/CF/10/VO/ND

### Acrylonitrile Butadiene Styrene

#### **Techmer Engineered Solutions**

#### Message:

Electrafil®J-1200/CF/10/VO/ND is an acrylonitrile butadiene styrene (ABS) product, which contains a 10% carbon fiber reinforced material. It can be processed by injection molding and is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Features include: flame retardant/rated flame ROHS certification Flame Retardant

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 10% filler by weight		
Additive	Flame retardancy		
Features	Flame retardancy		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, 23°C)	82.7	MPa	ASTM D638
Flexural Modulus (23°C)	7580	MPa	ASTM D790
Flexural Strength (Break, 23°C)	109	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	32	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	102	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	5.0E+2	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Additional Information			

Surface Resistivity, ASTM D4496: 1E2-1E3 ohms/sq

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