

RTP 2800 B-30D HF

Thermoplastic Vulcanizate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
High Flow

General Information			
Features	High Flow		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.980	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.4 to 1.5	%	ASTM D955
Moisture Content	0.080	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	75		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	5.86	MPa	ASTM D412
Tensile Elongation ² (Break)	400	%	ASTM D412
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	3.0 to 4.0	hr	
Processing (Melt) Temp	216 to 227	°C	
Mold Temperature	10.0 to 79.4	°C	
Injection Pressure	82.7 to 124	MPa	
NOTE			
1.	Die C, 500 mm/min		
2.	Die C, 500 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

