Generic Nylon 6/6T - Glass Fiber

Polyamide 6/6T Copolymer

Generic

Message:

This data represents typical values that have been calculated from all products classified as: Generic Nylon 6/6T - Glass Fiber This information is provided for comparative purposes only.

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.35 - 1.62	g/cm³	ISO 1183
Molding Shrinkage (23°C)	0.20 - 1.0	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	8300 - 18000	МРа	ISO 527-2
Tensile Stress (Break, 23°C)	95.0 - 285	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.5 - 3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0 - 17	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	49 - 81	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	239 - 261	°C	ISO 75-2/A
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 110	°C	
Drying Time	3.0 - 11	hr	
Processing (Melt) Temp	320 - 335	°C	
	84.4 - 105	°C	

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Recommended distributors for this material

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