

KOPA® KN133G33HIBK

Polyamide 6
Kolon Plastics, Inc.

Message:

KOPA® KN133G33HIBK is a Polyamide 6 (Nylon 6) product filled with 33% glass fiber. It is available in Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

- Flame Rated
- Impact Modified
- Impact Resistant
- Medium Viscosity

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Additive	Impact Modifier		
Features	Good Impact Resistance		
	Medium Viscosity		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 to 0.70	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 60% RH)	0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	128	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	6.0	%	ASTM D638
Flexural Modulus (23°C)	7150	MPa	ASTM D790
Flexural Strength (23°C)	196	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	200	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648A
0.45 MPa, Unannealed	200	°C	
1.8 MPa, Unannealed	190	°C	
Peak Melting Temperature	220	°C	ASTM D3418
CLTE - Flow	3.0E-4	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	21	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.60		ASTM D150

Arc Resistance	130	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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Recommended distributors for this material

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