

TechnoFin PP T 10

Polypropylene
TechnoCompound GmbH

Message:
Ranging from commodity to tailor-made compound

General Information			
Filler / Reinforcement	Talc filler, 10% filler by weight		
Appearance	Black		
	Available colors		
	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	0.960	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	40.0	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	52.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1900	MPa	ISO 527-2/1
Tensile Stress			
Yield	30.0	MPa	ISO 527-2/50
Fracture	31.0	MPa	ISO 527-2/5
Tensile Strain			
Yield	6.5	%	ISO 527-2/50
Fracture	11	%	ISO 527-2/5
Flexural Modulus ¹	2120	MPa	ISO 178
Flexural Stress ²	45.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	1.4	kJ/m ²	ISO 179/1eA
23°C	2.3	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	18	kJ/m ²	ISO 179/1eU
23°C	35	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	113	°C	ISO 75-2/B
1.8 MPa, not annealed	64.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method

Surface Resistivity	1.0E+13	ohms	IEC 60093
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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