

HiFill® PA6/6 0177 B

Polyamide 66

Techmer Engineered Solutions

Message:

HiFill® PA6/6 0177 B is a Polyamide 66 (Nylon 66) product filled with barium sulfate. It can be processed by injection molding and is available in North America.

General Information			
Filler / Reinforcement	Barium Sulfate		
Features	High Specific Gravity		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.78	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.7	%	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	75.2	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	112	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	37	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	154	°C	
1.8 MPa, Unannealed	82.2	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13 to 1.0E+14	ohms · cm	ASTM D257

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

