Milastomer[™] 5030BS

Thermoplastic Vulcanizate

Mitsui Chemicals America, Inc.

Message:

Milastomer™5030BS is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America and is processed by injection molding. Typical application areas include: Handle

additive/masterbatch

General Information			
Uses	Composite		
	Soft handle		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.880	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/10.0			
kg)	20	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ISO 48
Shaw A	54		ISO 48
Shaw A, 5 seconds	48		ISO 48
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹ (100% Strain)	1.20	MPa	ISO 37
Tensile Stress ² (Break)	3.30	MPa	ISO 37
Tensile Elongation ³ (Break)	460	%	ISO 37
Compression Set			ISO 815
23°C, 22 hr	27	%	ISO 815
70°C, 22 hr	44	%	ISO 815
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -60.0	°C	Internal method
Additional Information			
All tests performed according to Mitsui me	thods.		
NOTE			
1.	500 mm/min		
2.	500 mm/min		
Ζ.	500 1111,1111		

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