VisiJet® SL e-Stone

Epoxy; Epoxide

3D Systems

Message:

VisiJet® SL e-Stone™ Extreme accuracy and repeatability High contrast Peach color, replaces dental stone Ideal for crown and bridge restorations Working models for partial frameworks Orthodontic thermoforming applications

General Information				
Uses	Thermoforming Applications			
	Forming material			
	Dental application field			
Appearance	Cream			
	Natural color			
Forms	Liquid			
Processing Method	stereolithography			
Physical	Nominal Value	Unit		
Density				
¹	1.13	g/cm³		
²	1.19	g/cm³		
Hardness	Nominal Value	Unit		
Durometer Hardness (Shore D)	80			
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	1630	MPa	ASTM D638	
Tensile Strength	38.0	MPa	ASTM D638	
Tensile Elongation (Break)	17	%	ASTM D638	
Flexural Modulus	1550	MPa	ASTM D790	
Flexural Strength	57.0	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	22	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, not annealed	61.0	°C	ASTM D648	
1.8 MPa, not annealed	53.0	°C	ASTM D648	
Glass Transition Temperature	60.0	°C	DMA	
Additional Information				
ProJet Compatability: MP				

NOTE		
1.	Liquid @ 25 °C	
2.	Solid @ 25 °C	

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Recommended distributors for this material

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