POLYFLON™ F-205

Polytetrafluoroethylene

DAIKIN AMERICA, INC.

Message:

Daikin-Polyflon PTFE F-205 is a polytetrafluoroethylene fine powder resin for paste extrusion. F-205 has been specifically designed for the manufacture of thin wall tubing and wire coating applications requiring good color, clarity, thermal stability and stress crack resistance. F-205 may be run at high reduction ratios and high speeds.

General Information						
Features	High ESCR (Stress Cracking Resistance) Good color stability Definition, high					
				Thermal stability, good		
	Uses	Wire sheath				
Pipe fittings						
Appearance	White					
Forms	Powder					
Processing Method	Extrusion					
Physical	Nominal Value	Unit	Test Method			
Specific Gravity	2.16 - 2.18	g/cm³	ASTM D4895			
Apparent Density	> 0.40	g/cm³	ASTM D4895			
Particle Size	400 - 650	μm	ASTM D4895			
Mechanical	Nominal Value	Unit	Test Method			
Tensile Strength (Yield)	> 25.0	MPa	ASTM D4895			
Tensile Elongation (Break)	> 350	%	ASTM D4895			
Extrusion instructions						

Extrusion Pressure: 650 to 820 kg/cm²

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Recommended distributors for this material

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