# SEPAZ™ 330TS

#### Polyphthalamide

Mando Advanced Materials Co., Ltd.

#### Message:

SEPAZ™ 330TS is a Polyphthalamide (PPA) product filled with 30% glass fiber. It is available in Asia Pacific.

Glass Fiber,30% Filler by Weight

Characteristics include:

Flame Rated

Heat Resistant

Low Moisture Absorption

General Information
Filler / Reinforcement

Mold Temperature

NOTE 1.

Features	High Heat Resistance  Low Moisture Absorption		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm³	ASTM D792
Molding Shrinkage <sup>1</sup>			ASTM D955
Flow	0.40	%	
Across Flow	0.80	%	
Water Absorption (24 hr)	0.21	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	184	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	10300	MPa	ASTM D790
Flexural Strength	255	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	88	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	280	°C	ASTM D648
Peak Melting Temperature	313	°C	ASTM D2133
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	300 to 330	°C	

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130 to 160

60°C Mold Temperature

°C

### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

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