

Braskem PE PB-608

Low Density Polyethylene

Braskem

Message:

Description:
PB608 is a grade produced under high pressure in an autoclave reactor. This grade is especially designed for injection molding of articles that must show excellent flexibility properties and very good flow ability.

Additive:
No additives present.

Applications:
Masterbatches;
Covers and injected parts with large flat area.

Process:
Injection Molding

General Information			
Features	Autoclavable		
	Good Flexibility		
	Good Flow		
	Low Density		
Uses	Engineering Parts		
	Masterbatch		
	Protective Coverings		
Agency Ratings	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.915	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	30	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 2.00 mm, 10% Igepal, Compression Molded, F50)	15.0	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	39		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, Compression Molded	8.00	MPa	
Break, Compression Molded	8.00	MPa	
Tensile Elongation (Break, Compression Molded)	390	%	ASTM D638
Flexural Modulus - 1% Secant (Compression Molded)	450	MPa	ASTM D790

Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	79.0	°C	ASTM D1525 ¹
Injection	Nominal Value	Unit	
Processing (Melt) Temp	180 to 210	°C	
Mold Temperature	5.00 to 25.0	°C	
NOTE			
1.	Loading 1 (10 N)		

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