Wanthane® WHT-8195

Thermoplastic Polyurethane Elastomer (Polyether)

Wanhua Chemical Group Co., Ltd.

Message:

WHT-8180 is polyether-based TPU, supplied in form of transparent, translucent, colorless or slightly yellowish pellets with the characteristic of excellent hydrolytic stability, fungus resistance, low temperature flexibility & UV resistance.

Wire & Cable, Film & Sheet, Hose & Tube, Animal Tag, Fire Hose, Sports Equipments etc.

General Information					
Features	Fungus Resistant				
	Good UV Resistance				
	Hydrolytically Stable				
	Low Temperature Flexibility				
Uses	Film				
	Hose				
	Sheet				
	Sporting Goods				
	Tubing				
	Wire & Cable Applications				
Appearance	Colorless				
	Translucent				
	Transparent - Slight Yellow				
Forms	Pellets				
Processing Method	Extrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	1.13	g/cm³	ASTM D792		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A)	95		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress			ASTM D412		
100% Strain	13.0	МРа			
300% Strain	28.0	МРа			
Tensile Strength	30.0	МРа	ASTM D412		
Tensile Elongation (Break)	400	%	ASTM D412		
Tear Strength	110	kN/m	ASTM D624		

Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-40.0	°C	DSC
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	3.0 to 4.0	hr	
Rear Temperature	195	°C	
Middle Temperature	200	°C	
Front Temperature	205	°C	
Nozzle Temperature	210	°C	
Injection Pressure	80.0	MPa	
Extrusion	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	3.0 to 4.0	hr	
Cylinder Zone 1 Temp.	195	°C	
Cylinder Zone 3 Temp.	200	°C	
Cylinder Zone 5 Temp.	205	°C	
Die Temperature	200	°C	

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