

LUVOCOM® 1105-9220

Polyetheretherketone

LEHVOSS Group

Message:

LUVOCOM® 1105-9220 is a polyetheretherketone (PEEK) material, which contains a mineral filler. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

LUVOCOM® The main features of 1105-9220 are:

Flame Retardant

anti-warping

Good dimensional stability

chemical resistance

Hydrolytic stability

Typical application areas include:

textile/fiber

engineering/industrial accessories

Aerospace

Automotive Industry

medical/health care

General Information			
Filler / Reinforcement	Mineral filler		
Features	Good dimensional stability		
	Low warpage		
	Good chemical resistance		
	Hydrolysis stability		
	Flame retardancy		
Uses	Textile applications		
	Engineering accessories		
	Aerospace applications		
	Application in Automobile Field		
	Medical/nursing supplies		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.76	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (380°C/10.0 kg)	10	g/10 min	ISO 1133
Molding Shrinkage	0.20 - 0.50	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	18000	MPa	ISO 527-2
Tensile Stress (Break)	130	MPa	ISO 527-2
Tensile Strain (Yield)	1.3	%	ISO 527-2
Flexural Modulus	16000	MPa	ISO 178

Flexural Stress	190	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	30	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	250	°C	UL 746B
Maximum operating temperature-Short Term	280	°C	
Insulation Resistance	> 1.0E+10	ohms	IEC 60167
Vicat Softening Temperature	305	°C	ISO 306/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+10	ohms	IEC 60093
Injection	Nominal Value	Unit	
Drying Temperature			
Hot air dryer, A	150	°C	
Hot air dryer, B	120	°C	
Drying Time			
Hot air dryer, A	3.0 - 6.0	hr	
Hot air dryer, B	6.0 - 8.0	hr	
Rear Temperature	360 - 370	°C	
Middle Temperature	380 - 390	°C	
Front Temperature	390 - 400	°C	
Nozzle Temperature	360 - 380	°C	
Processing (Melt) Temp	390	°C	
Mold Temperature	170 - 200	°C	
Injection instructions			

General

In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines. Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials. Lengthy dwell times for the melts in the cylinder should be avoided. Lower the temperatures during interruptions!

Predrying (optional)

It is advisable to predry the granulate with a suitable dryer immediately before processing. The granulate may absorb moisture from the air.

Delivery Form & Storage

Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets. Preferably storage should be effected in dry and normally temperatured rooms

Additional Information

During processing, the moisture content should not exceed 0.05%. To avoid internal stresses, a medium to high injection rate should be used. An increase in tool temperature may be helpful. Post-crystallization may lead to warpage at elevated operating temperatures. This can be counteracted by suitable heat treatment.

The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.

High-temperature polymers place increased demands on the tool steels employed.

Please contact us for further information.

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