

Royalene® 694

Ethylene Propylene Diene Terpolymer

Lion Copolymer, LLC

Message:

A Polymer Highly Extended with Heavy Hydrotreated Paraffinic Oil for TPO and Extruded Thermoset Applications

Unique Features

Blends Readily in TPO Compounds

Reduces Mixing Time in Highly Loaded TPO Compounds

Highly Extendable

Good Aging Properties

Improved Shape Retention for Hose Tube and Other Extrusions

High Molecular Weight Base Polymer

Good Green Strength Over a Broad Temperature Range

Useful for Making Low Hardness Compounds

Extended with a white, hydrotreated paraffinic oil

Applications

TPO and TPV

Automotive Applications

Mechanical Goods

Hose Tubes, Profile Extrusions

General Information			
Features	Oil-filled		
	Good strength		
	Hardness, low		
	Medium wide molecular weight distribution		
Uses	Pipe		
	Pipe fittings		
	Mixing		
	Machine/mechanical parts		
	Application in Automobile Field		
	Profile		
Agency Ratings	FDA 21 CFR 177.2600		
	FDA not rated		
Appearance	White-like		
Forms	bag		
Processing Method	Extrusion		
	Profile extrusion molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.880	g/cm ³	ASTM D792
Mooney Viscosity ¹ (ML 1+4, 125°C)	48	MU	Internal method

Ethylidene Norbornene (ENB) Content	4.5	wt%	Internal method
Oil Type (Paraffinic Oil)	75.0	phr	Internal method
Stabilizer	Non-staining		
Molecular Weight Distribution	Medium		Internal method
Volatile Matter		wt%	Internal method

Additional Information

E/P weight ratio, internal standard ZS 1231: 70/30

NOTE

1. Unmilled

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