ALTECH® PA6 ECO 2010/506 GF10

Polyamide 6

ALBIS PLASTIC GmbH

Message:

ALTECH® PA6 ECO 2010/506 GF10 is a polyamide 6 (nylon 6) product, which contains a 10% glass fiber reinforced material. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region. ALTECH® The application areas of PA6 ECO 2010/506 GF10 include housing and engineering/industrial accessories.

Features include: Comply with REACH standard ROHS certification heat stabilizer

General Information					
Filler / Reinforcement	Glass fiber reinforced mate	Glass fiber reinforced material, 10% filler by weight			
Additive	heat stabilizer	heat stabilizer			
Features	Thermal Stability				
Uses	Machine/mechanical parts				
	Shell				
Agency Ratings	EC 1907/2006 (REACH)				
RoHS Compliance	RoHS compliance				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Density	1.21	g/cm³	ISO 1183		
	4.0				

Mechanical	Nominal Value	Unit	Test Met
RH)	6.0	%	ISO 62
Water Absorption (Equilibrium, 23°C, 50%			

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4400	MPa	ISO 527-2
Tensile Stress (Break)	80.0	MPa	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	4300	MPa	ISO 178
Flexural Stress	140	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	25	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa,			
Unannealed)	160	°C	ISO 75-2/A
Vicat Softening Temperature	206	°C	ISO 306/B50
Injection	Nominal Value	Unit	

Drying Temperature - Desiccant Dryer	80	°C	
Drying Time - Desiccant Dryer	2.0 - 20	hr	
Processing (Melt) Temp	270 - 290	°C	
Mold Temperature	80 - 90	°C	

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Recommended distributors for this material

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