

Tenopom® POM B3 HF AML0337 PR323

Acetal (POM) Copolymer

Petropol Industry and Trade of Polymers LTDA

Message:

Polyacetal copolymer with low viscosity in yellow color, easy processing, suitable for injection parts where it needs to be easily completed.

General Information			
Features	Copolymer		
	Good Processability		
	Low Viscosity		
Appearance	Yellow		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	>POM<		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	24 to 30	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.8 to 2.0	%	ASTM D955
Ash Content	1.4	%	ASTM D2584
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	61.0	MPa	ASTM D638
Tensile Elongation (Break)	46	%	ASTM D638
Flexural Modulus	2500	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	50	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.35 mm	160	°C	
1.8 MPa, Unannealed, 6.35 mm	100	°C	
Melting Temperature	170	°C	ASTM D2117
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dissipation Factor	6.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	

Processing (Melt) Temp	180 to 200	°C
Mold Temperature	70.0 to 80.0	°C

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