# Spartech Polycom SCR7-7010UR

### Polycarbonate

### Spartech Polycom

### Message:

Spartech SCR7-7010UR is a medium viscosity PC resin for injection molding that features a mold release package and UV stabilizer. It is heat stabilized and lubricated for good processing characteristics.

Polycarbonate resins span a wide range of physical properties that combine to make it one of the toughest, most versatile of all engineering thermoplastics. It is well known for its exceptional impact resistance, plus it has outstanding mechanical, electrical, and optical properties. A very versatile product for a wide variety of applications, Spartech SCR7-7010UR is recommended for industrial, transportation, sporting goods and electrical/electronic applications.

General Information					
Additive	heat stabilizer				
	Lubricant				
	demoulding				
	UV stabilizer				
Features	Impact resistance, high				
	Good UV resistance				
	Workability, good				
	Good electrical performance				
	Thermal Stability				
	Thermal stability, good				
	Good toughness				
	Lubrication				
	Good demoulding performance				
	Medium viscosity				
Uses	Electrical/Electronic Applications				
	Industrial application				
	Application in Automobile Field				
	Sporting goods				
Appearance	Available colors				
	Natural color				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.20	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR)	10	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		

Tensile Strength (23°C)	62.1	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	120	%	ASTM D638
Flexural Modulus (23°C)	2340	MPa	ASTM D790
Flexural Strength (23°C)	94.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	770	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed)	137	°C	ASTM D648
Injection	Nominal Value	Unit	
Injection  Drying Temperature	Nominal Value	Unit °C	
,			
Drying Temperature	121	°C	
Drying Temperature  Drying Time	121 3.0 - 4.0	°C hr	
Drying Temperature Drying Time Rear Temperature	121 3.0 - 4.0 266 - 277	°C hr °C	
Drying Temperature  Drying Time  Rear Temperature  Middle Temperature	121 3.0 - 4.0 266 - 277 271 - 282	°C hr °C °C	
Drying Temperature  Drying Time  Rear Temperature  Middle Temperature  Front Temperature	121 3.0 - 4.0 266 - 277 271 - 282 282 - 299	°C hr °C °C	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

