

# ELASTOSIL® M 4500

Silicone

Wacker Chemie AG

## Message:

Silicone Rubber, RTV-2

Mold Making, Composites

Mold Making, Automotive & Transportation

Mold Making, Construction

Mold Making, Mold Making

Mold Making, Plastics and Rubber Processing

General Information			
Uses	Mold Making		
	Prototyping		
Uncured Properties	Nominal Value	Unit	Test Method
Color	White		
Density			
--	1.20	g/cm <sup>3</sup>	ISO 2781
--	1.20	g/cm <sup>3</sup>	DIN 53217
Viscosity			
--	25	Pa·s	ISO 3219
--	30	Pa·s	Brookfield
Cured Properties	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	14		ISO 868
Tensile Strength	3.00	MPa	ISO 37
Tensile Elongation at Break	450	%	ISO 37
Tear Strength	> 15.0	kN/m	ASTM D624B
Linear Shrinkage	0.60	%	

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## Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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