

RTP ESD A 203

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
	Antistatic property		
Agency Ratings	MIL B-81705C		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.1	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7580	MPa	ASTM D638
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	5860	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	69	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	199	°C	ASTM D648
CLTE - Flow	3.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+9	ohms	ASTM D257
Volume Resistivity	1.0E+6	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating	HB	UL 94
Additional Information		
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in.: 8mil/in.Tensile Elongation, ASTM D638: 1-2%Volume Resistivity, ASTM D257: 1E3-1E9 ohm-cmSurface Resistivity, ASTM D257: 1E6-1E12 ohm/sq		
Injection	Nominal Value	Unit
Rear Temperature	274 - 288	°C
Middle Temperature	274 - 288	°C
Front Temperature	274 - 288	°C
Mold Temperature	65.6 - 93.3	°C
Injection Pressure	68.9 - 138	MPa

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Recommended distributors for this material

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