

INSTRUC SANGF20

Styrene Acrylonitrile

Infinity LTL Engineered Compounds

Message:

20% GLASS FIBER REINFORCED SAN

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10 to 0.20	%	ASTM D955
Water Absorption (Equilibrium)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	109	MPa	ASTM D638
Tensile Elongation (Break)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	7580	MPa	ASTM D790
Flexural Strength	137	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	53	J/m	ASTM D256
Unnotched Izod Impact	160 to 210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	104	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0 to 6.0	hr	
Processing (Melt) Temp	249 to 266	°C	
Mold Temperature	65.6 to 82.2	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	

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Recommended distributors for this material

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