OmniTech™ CPP XE72A BK17

Polypropylene Copolymer

OMNI Plastics, LLC

Message:

OmniTech™ CPP XE72A BK17 is a Polypropylene Copolymer (PP Copolymer) product. It can be processed by injection molding and is available in North America. Characteristics include: Copolymer Impact Resistant

General Information			
Features	Copolymer		
	High Impact Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.988	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	4.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	20.0	MPa	ASTM D638
Tensile Elongation (Break)	25	%	ASTM D638
Flexural Modulus	1210	MPa	ASTM D790
Flexural Strength (Break)	26.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	No Break		ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+10	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	204 to 249	°C	
Middle Temperature	216 to 260	°C	
Front Temperature	216 to 260	°C	
Nozzle Temperature	216 to 260	°C	
Processing (Melt) Temp	216 to 260	°C	
Mold Temperature	26.7 to 60.0	°C	
Back Pressure	0.345 to 0.689	MPa	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

