

Ravamid® BGF30 ST BK45

Polyamide 6

Ravago Group

Message:

Black, 30% glass fibre reinforced, elastomer modified, high impact

All the products are also available Heat Stabilized (H) and UV Stabilized (UV)

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Impact Modifier		
Recycled Content	Yes		
Features	High Impact Resistance		
	Impact Modified		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage - Flow	0.15 to 0.70	%	ASTM D955
Humidity	< 0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7800	MPa	ASTM D882, ISO 527-2
Tensile Strength (Break)	124	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	5.0	%	ASTM D638, ISO 527-2
Flexural Modulus	7000	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	65	kJ/m ²	ISO 179/1eU
Notched Izod Impact (Area) (23°C)	12.0	kJ/m ²	ASTM D256
Notched Izod Impact Strength (23°C)	12	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	175	°C	ASTM D648, ISO 75-2/A
Vicat Softening Temperature	185	°C	ISO 306/B50, ASTM D1525 1
Melting Temperature (DSC)	215	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Burning Rate (3.20 mm)	< 100	mm/min	FMVSS 302
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12

NOTE

1. Rate A (50°C/h), Loading 2 (50 N)

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