# RTP 200.5A UV

### Polyamide 6

#### **RTP Company**

#### Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

| General Information                                     |                                   |       |             |
|---|-----------------------------------|-------|-------------|
| Filler / Reinforcement                                  | Glass Fiber,5.0% Filler by Weight |       |             |
| RoHS Compliance   | Contact Manufacturer              |       |             |
| Appearance  | Black                             |       |             |
|   | Natural Color                     |       |             |
|   |                                   |       |             |
| Forms   | Pellets                           |       |             |
| Processing Method                                       | Injection Molding                 |       |             |
| Physical  | Nominal Value                     | Unit  | Test Method |
| Specific Gravity  | 1.16                              | g/cm³ | ASTM D792   |
| Molding Shrinkage - Flow (3.18 mm,<br>Injection Molded) | 0.90                              | %     | ASTM D955   |
| Mechanical  | Nominal Value                     | Unit  | Test Method |
| Tensile Modulus (Injection Molded)                      | 3450                              | MPa   | ASTM D638   |
| Tensile Strength  | 83.0                              | MPa   | ASTM D638   |
| Tensile Elongation (Yield, Injection<br>Molded)         | 6.0                               | %     | ASTM D638   |
| Flexural Modulus (Injection Molded)                     | 3450                              | MPa   | ASTM D790   |
| Flexural Strength (Injection Molded)                    | 117                               | MPa   | ASTM D790   |
| Impact  | Nominal Value                     | Unit  | Test Method |
| Notched Izod Impact (3.18 mm, Injection<br>Molded)      | 53                                | J/m   | ASTM D256   |
| Unnotched Izod Impact (3.18 mm)                         | 480                               | J/m   | ASTM D4812  |
| Injection   | Nominal Value                     | Unit  |             |
| Rear Temperature  | 221 to 271                        | °C    |             |
| Middle Temperature                                      | 221 to 271                        | °C    |             |
| Front Temperature                                       | 221 to 271                        | °C    |             |
| Mold Temperature  | 54.0 to 93.0                      | °C    |             |
| Injection Pressure                                      | 69.0 to 103                       | MPa   |             |

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