BR® 4535A

Epoxy; Epoxide

Cytec Industries Inc.

Message:

BR® 4535A is a single component, 100% solids, aluminum filled, epoxy adhesive. It has been developed for structural bonding and applications requiring increased adhesive flexibility and impact resistance with structural service performance to 150°C (302°F). Moderate temperature cure and good shelf stability give wide application to most manufacturing locations.

General Information			
Filler / Reinforcement	Aluminum		
Features	Good Adhesion		
	Good Thermal Stability		
Uses	Adhesives		
	Bonding		
	Structural Parts		
Appearance	Grey		
Forms	Paste		
Physical	Nominal Value	Unit	
Specific Gravity	1.25 to 1.31	g/cm³	
Thermal	Nominal Value	Unit	
Glass Transition Temperature	148	°C	
Cured Properties	Nominal Value	Unit	Test Method
Lap Shear Strength ¹			ASTM D1002
25°C	33.1	MPa	
140°C	25.5	MPa	
NOTE			
1.	Cure: 60 min. at 120°C (250°F)		

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Recommended distributors for this material

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