

RTP 604

Acrylonitrile Butadiene Styrene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.17	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	109		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6890	MPa	ASTM D638
Tensile Strength	100	MPa	ASTM D638
Tensile Elongation (Break)	1.9	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Compressive Strength	105	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	69	J/m	ASTM D256
Unnotched Izod Impact (6.35 mm)	290	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	113	°C	ASTM D648
1.8 MPa, not annealed	107	°C	ASTM D648
CLTE - Flow	3.1E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.22	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257

Dielectric Strength	16	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.50		ASTM D150
Dissipation Factor (1 MHz)	9.0E-3		ASTM D150
Arc Resistance	75.0	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Additional Information

Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 2mil/in.

Injection	Nominal Value	Unit
Drying Temperature	82.2	°C
Drying Time	2.0	hr
Suggested Max Moisture	0.10	%
Suggested Max Regrind	20	%
Rear Temperature	232 - 288	°C
Middle Temperature	232 - 288	°C
Front Temperature	232 - 288	°C
Mold Temperature	65.6 - 93.3	°C
Injection Pressure	68.9 - 138	MPa
Back Pressure	0.345	MPa

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Recommended distributors for this material

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