

RTP 4787 TFE 15

Polytrimethylene Terephthalate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Carbon Fiber,30% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	20000	MPa	ASTM D638
Tensile Strength	148	MPa	ASTM D638
Tensile Elongation (Break)	1.3	%	ASTM D638
Flexural Modulus	17900	MPa	ASTM D790
Flexural Strength	222	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	48	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	420	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Rear Temperature	232 to 271	°C	
Middle Temperature	232 to 271	°C	
Front Temperature	232 to 271	°C	
Mold Temperature	87.8 to 121	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

