

# SABIC® HDPE CC453SL

High Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® HDPE CC453SL offers a good combination of stiffness, impact resistance, ESCR and organoleptic properties. The typical application of this grade is mainly injection moulding and compression moulding of caps for still water, slightly carbonated or pressurized drinks, juices or any other non-sparkling drinks.

SABIC® HDPE CC453SL does contain slip agent for an easier opening. It is stabilised against UV light because the slip agent is sensitive to light; sunlight exposure should be avoided.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information			
Additive	Slip  UV Stabilizer		
Features	Good Impact Resistance  Good Organoleptic Properties  Good Stiffness  Good UV Resistance  High Density  High ESCR (Stress Crack Resist.)  Slip		
Uses	Caps		
Processing Method	Compression Molding  Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.953	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR)			ISO 1133
190°C/2.16 kg	4.0	g/10 min	
190°C/5.0 kg	11	g/10 min	
Environmental Stress-Cracking Resistance <sup>1</sup> (60°C, 3.00 mm, Rhodacal-DS10, Compression Molded)	65.0	hr	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Compression Molded)	61		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (2.00 mm, Compression Molded)	1100	MPa	ISO 527-2/1BA/50
Tensile Stress			ISO 527-2/1BA/50
Yield, 2.00 mm, Compression Molded	26.0	MPa	

Break, 2.00 mm, Compression Molded	31.0	MPa	
Tensile Strain (Break, 2.00 mm, Compression Molded)	> 200	%	ISO 527-2/1BA/50
Flexural Modulus (2.00 mm, Compression Molded)	1200	MPa	ISO 178
Flexural Stress (2.00 mm, Compression Molded)	26.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C, Compression Molded)	5.0	kJ/m <sup>2</sup>	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	81.0	°C	ISO 75-2/B
Vicat Softening Temperature	124	°C	ISO 306/A
Melting Temperature (DSC)	132	°C	ISO 11357-3
Enthalpy Change	203	J/g	ISO 11357-3
NOTE			

1. 2 MPa

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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