

# Karina CLEAR PVC COMPOUND -E

## 80/306-IS-RG

Rigid Polyvinyl Chloride

Karina Ind. e Com. de Plásticos Ltda

### Message:

CLEAR RIGID PVC COMPOUND RECOMMENDED FOR BLOW MOLDING APPLICATIONS. IT IS SUPPLIED IN PELLET FORM AND SHOULD BE PROCESSED AT MODERATELY HIGH TEMPERATURES (170-185C).

General Information			
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Blow Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity <sup>1</sup>	1.31 to 1.37	g/cm <sup>3</sup>	ASTM D792
Color	OK		ME 12
Heat Deflection Temperature	> 59	°C	ASTM D648
Clearness	OK		ME 03
Torque	45.0		ME 37
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	78 to 82		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	> 34.3	MPa	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	> 24	J/m	ASTM D256A
NOTE			
1.	24 hr		

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### Recommended distributors for this material

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