# DINALON® PA 6.6 IGNÍFUGA

## Polyamide 66

#### Grupo Repol

#### Message:

DINALON®PA 6.6 IGNU.S. FUGA is a polyamide 66 (nylon 66) product. It can be processed by injection molding and is available in Europe. Features include: flame retardant/rated flame Flame Retardant

General Information			
Additive	Flame retardancy		
Features	Flame retardancy		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	2.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	80.0	MPa	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Modulus	3000	MPa	ASTM D790
Flexural Strength	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact	45	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	200	°C	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Additional Information			
Glow Wire, UNE 20-672-83: 650°CVicat So	oftening Temperature, ASTM D1525: >	200°CDTUL, ASTM D648: 100°C	
Injection	Nominal Value	Unit	
Processing (Melt) Temp	275	°C	
Mold Temperature	80.0	°C	

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### Recommended distributors for this material

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