

RTP 2802-40D

Thermoplastic Polyolefin Elastomer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	40		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1240	MPa	ASTM D638
Tensile Strength	13.8	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	896	MPa	ASTM D790
Flexural Strength	18.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	370	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	690	J/m	ASTM D4812
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 6mil/in.Tensile Elongation, ASTM D-638: 8-10%			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	0.030	%	
Suggested Max Regrind	20	%	
Rear Temperature	177 - 232	°C	
Middle Temperature	177 - 232	°C	

Front Temperature	177 - 232	°C
Mold Temperature	15.6 - 65.6	°C
Injection Pressure	82.7 - 124	MPa
Back Pressure	0.345	MPa
Clamp Tonnage	4.1 - 8.3	kN/cm ²

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT