

HiFill® PP GF/M50 BK

Polypropylene
Techmer Engineered Solutions

Message:

HiFill® PP GF/M50 BK is a Polypropylene product filled with 50% glass\mineral. It can be processed by injection molding and is available in North America.

Characteristics include:

Flame Rated

Chemically Coupled

General Information			
Filler / Reinforcement	Glass\Mineral,50% Filler by Weight		
Features	Chemically Coupled		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (24 hr)	0.060	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	95		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	72.4	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	5520	MPa	ASTM D790
Flexural Strength	96.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	69	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	152	°C	
1.8 MPa, Unannealed	143	°C	
CLTE - Flow	2.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹	20	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
NOTE			

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Recommended distributors for this material

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