

3M™ Dyneon™ PTFE Compound TF 3406

Polytetrafluoroethylene

3M Advanced Materials Division

Message:

3M™ Dyneon™ PTFE Compound TF 3406 is a non-free-flowing suspension PTFE compound containing 60 % oxidation-resistant bronze for compression moulding.

Special Features

Increased thermal dimensional stability

Increased surface hardness

Improved deformation under load

Reduced friction & wear

Low moulding pressure

High limiting oxygen index (LOI)

Low friction behaviour

Improved mechanical properties

Exceptional temperature resistance

Good chemical stability

General Information			
Filler / Reinforcement	Bronze filler, 60% filler by weight		
Features	Low friction coefficient		
Uses	Seals		
	Application in Automobile Field		
Forms	Powder		
Processing Method	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	3.93	g/cm ³	ASTM D4745-06
Apparent Density	0.90	g/cm ³	ASTM D4894-07
Molding Shrinkage - Flow	1.8	%	ASTM D4894-07
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	73		DIN 53505
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	20.5	MPa	ASTM D4745-06
Tensile Elongation (Break)	300	%	ASTM D4745-06

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