

Lupolen 5021 DX

High Density Polyethylene

LyondellBasell Industries

Message:

Lupolen 5021 DX is a high density polyethylene (HDPE) resin used in a wide range of processing methods. Typical customer applications for small blow molding include packaging for consumer goods, surfactants, toys and engineering parts. It exhibits good chemical resistance and good ESCR as well as good flowability and organoleptic properties. Lupolen 5021 DX is delivered in pellet form, contains antioxidants and has a broad molecular weight distribution. Lupolen 5021 DX is not intended for use in medical and pharmaceutical applications.

| General Information | | | |
|--------------------------------------|------------------------------------|-------------------|-------------|
| Additive | Antioxidant | | |
| Features | Antioxidant | | |
| | Good Chemical Resistance | | |
| | Good Flow | | |
| | Good Organoleptic Properties | | |
| | High ESCR (Stress Crack Resist.) | | |
| | Wide Molecular Weight Distribution | | |
| Uses | Automotive Applications | | |
| | Blow Molding Applications | | |
| | Bottles | | |
| | Industrial Applications | | |
| | Packaging | | |
| | Vials | | |
| Forms | Pellets | | |
| Processing Method | Blow Molding | | |
| | Extrusion Blow Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.950 | g/cm ³ | ISO 1183 |
| Apparent Density | > 0.50 | g/cm ³ | ISO 60 |
| Melt Mass-Flow Rate (MFR) | | | ISO 1133 |
| 190°C/2.16 kg | 0.25 | g/10 min | |
| 190°C/21.6 kg | 22 | g/10 min | |
| 190°C/5.0 kg | 1.0 | g/10 min | |
| FNCT ¹ (80°C) | 10.0 | hr | ISO 16770 |
| Hardness | Nominal Value | Unit | Test Method |
| Ball Indentation Hardness (H 132/30) | 45.0 | MPa | ISO 2039-1 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 1000 | MPa | ISO 527-2 |


| | | | |
|--------------------------------------|-------------------------|-------------------|-------------|
| Tensile Stress (Yield) | 25.0 | MPa | ISO 527-2 |
| Tensile Strain (Yield) | 9.0 | % | ISO 527-2 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength (6°C) | 6.0 | kJ/m ² | ISO 179/1eA |
| Tensile Impact Strength (-30°C) | 100 | kJ/m ² | ISO 8256 |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | | | |
| -- | 128 | °C | ISO 306/A50 |
| -- | 78.0 | °C | ISO 306/B50 |
| Melting Temperature (DSC) | 131 | °C | ISO 3146 |
| Extrusion | Nominal Value | Unit | |
| Melt Temperature | 170 to 200 | °C | |
| NOTE | | | |
| 1. | 3.5 MPa, 2% Igepal BC/9 | | |

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