

Moplen EP640R

Polypropylene Copolymer

PolyMirae

Message:

Moplen EP640R is the polypropylene block copolymer manufactured by PMC under the license of BASELL using the Spheripol process. Moplen EP640R is a block copolymer suitable for injection molding of washing machine tub, thin-walled packaging, parts of electrical appliances, housewares etc. Moplen EP640R resin meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.

General Information			
Features	Block Copolymer		
	Fast Molding Cycle		
	Food Contact Acceptable		
	High Impact Resistance		
	High Stiffness		
	Low Temperature Impact Resistance		
	Low Warpage		
	Ultra High Toughness		
Uses	Appliance Components		
	Electrical/Electronic Applications		
	Household Goods		
	Thin-walled Packaging		
Agency Ratings	FDA 21 CFR 177.1520		
RoHS Compliance	Contact Manufacturer		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	32	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	98		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, Injection Molded)	27.5	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	5.0	%	ASTM D638
Flexural Modulus (Injection Molded)	1570	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C, Injection Molded	39	J/m	

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