

Escorene™ Ultra LD 723.28 Molding

Ethylene Vinyl Acetate Copolymer Resin

ExxonMobil Chemical

Message:

Escorene Ultra LD 723.28 is a copolymer containing 18.5% vinyl acetate, suitable for injection molding and granulation.

General Information			
Additive	heat stabilizer		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	23	g/10 min	ASTM D1238
Vinyl Acetate Content	18.5	wt%	ExxonMobil Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 15 seconds	75		ASTM D2240
Shaw D, 15 seconds	32		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	4.55	MPa	ASTM D638
Fracture	7.38	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	150	%	ASTM D638
Fracture	> 800	%	ASTM D638
Flexural Modulus - 1% Secant	51.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Instrumented Dart Impact			ASTM D3763
-40°C	24.4	J	ASTM D3763
23°C	13.6	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	55.0	°C	ASTM D1525
Legal statement			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

