ESTABLEND 6500 A

Polycarbonate + ABS

Cossa Polimeri S.r.l.

Message:

ESTABLEND 6500 A is a Polycarbonate + ABS (PC+ABS) product. It is available in Europe. Applications of ESTABLEND 6500 A include appliances and automotive. Characteristics include: Flame Rated Heat Resistant Impact Resistant

General Information			
Features	High Heat Resistance		
	High Impact Resistance		
Uses	Appliances		
	Automotive Applications		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	56.0	MPa	
Break	46.0	MPa	
Tensile Elongation (Break)	50	%	ASTM D638
Flexural Modulus	2300	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
0°C	460	J/m	
23°C	520	J/m	
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature			
	135	°C	ASTM D1525 ¹
	125	°C	ASTM D1525 ²
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	НВ		
3.20 mm	НВ		
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13

NOTE	
1.	Rate A (50°C/h), Loading 1 (10 N)
2.	Rate A (50°C/h), Loading 2 (50 N)

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