HiFill® TPX-PVDF-03009 C

Polyvinylidene Fluoride

Techmer Engineered Solutions

Message:

HiFill® TPX-PVDF-03009 C is a Polyvinylidene Fluoride (PVDF) product filled with mineral. It can be processed by injection molding and is available in North America. Characteristics include: Flame Rated Low Shrinkage

General Information			
Filler / Reinforcement	Mineral		
Features	Low Shrinkage		
	Low Smoke Emission		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.79	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	2.1	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	37.2	MPa	ASTM D638
Tensile Elongation (Yield)	40	%	ASTM D638
Flexural Modulus	2830	MPa	ASTM D790
Flexural Strength	60.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	110	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	157	°C	ASTM D648
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms∙cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94

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