# Plaslube® HTN 01400 BK

### Polyamide

## Techmer Engineered Solutions

#### Message:

Plaslube® HTN 01400 BK is a Polyamide product. It can be processed by injection molding and is available in North America. Characteristics include: Flame Rated Heat Resistant Heat Stabilizer Lubricated

General Information			
Additive	Heat Stabilizer		
	Lubricant		
Features	Heat Stabilized		
	High Heat Resistance		
	Lubricated		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.27	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	186	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	269	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.32		
vs. Steel - Static	0.26		
Wear Factor	190	10^-8 mm³/N·m	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	85	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	301	°C	ASTM D648

CLTE - Flow	2.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength <sup>1</sup>	20	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	НВ		UL 94
NOTE			
1.	Method A (Short-Time)		

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#### Recommended distributors for this material

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