# Titalon® 7600CF

## Polyphenylene Sulfide

Titan Plastics Compounds Co., Ltd.

### Message:

Titalon®7600CF is a polyphenylene sulfide (PPS) material, which contains a 30% carbon fiber reinforced material. This product is available in the Asia-Pacific region. Titalon®The main features of 7600CF are: flame retardant/rated flame High stiffness high strength Wear-resistant

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 30% filler by weight		
Features	Rigidity, high		
	High strength		
	Good wear resistance		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Density	1.45	g/cm³	ISO 1183
Molding Shrinkage <sup>1</sup> (3.00 mm)	0.10 - 0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	200	MPa	ISO 527-2
Tensile Strain (Break)	> 1.0	%	ISO 527-2
Flexural Modulus	22000	MPa	ISO 178
Flexural Stress	280	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	5.0	kJ/m²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa,			
Unannealed)	260	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3	ohms	IEC 60093
Volume Resistivity	1.0E+2	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	140 - 160	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	280 - 320	°C	
Mold Temperature	130 - 160	°C	

#### Injection instructions

Injection Pressure: 30 to 80%Injection Velocity: 30 to 70%

NOTE

1.

50x70x3 mm

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#### Recommended distributors for this material

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